

经营范围/ Business scope

- 1、立式注塑机专业制造与服务;
- 2、自动化设计和开发应用;
- 3、注塑模具制造与注塑加工。

1. Vertical injection molding machine manufacturing and service;
2. Design automation and application;
3. Mold manufacturing and injection molding processing.

注塑物料涉及 / Injection molding materials involve

热塑性材料、热固性材料、液体材料、陶瓷、粉末合金、磁性材料、高腐蚀性材料、高温材料、高磨损材料等特殊物料。

Thermoplastic, thermosetting materials, liquid materials, ceramics, high corrosion, high temperature materials, materials with high abrasion materials and other special materials.

应用领域涵盖 / Application field covers

IT行业之接插件、配件、贴膜产品、锂电池外壳、线圈骨架;运动护具、用具、球类;蛙鞋、钓具、渔具;雨具配件、化妆品软管接头、汽车内饰件、配件;家电玻璃层架包胶、潜水镜、汽车玻璃包胶、滤清器、鞋材、服饰配件;偏光镜片、相机镜头等特殊行业。

Three, application fields: connector, IT industry parts, film products, lithium battery, coil skeleton; sports protective gear, gear, ball; the flippers, fishing tackle, bait; rain gear accessories, cosmetics, hose connectors, automotive interior parts, accessories; household glass layer frame encapsulation, diving glasses, automotive glass coating, filter, shoes, clothing accessories; special industry polarized lenses, camera lens etc.

今顺机械

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VERTICAL INJECTION MOLDING
MACHINE AND AUTOMATION PROFESSIONAL
MANUFACTURER

立式注塑机及自动化专业制造商

产品特点/ Product Features

- 单滑板机通用性能：直立合模直立射出或卧式射出，模具滑出式嵌入物件成型作业，单滑板设计（一上一下模），增加产能及嵌件时更方便安全。单模滑出作业提高安全性能，可实现全自动无人化操作。
- 单滑板机可选配置：可选装伺服节能马达，5.7寸液晶显示器，80套模组记忆功能。电脑主机、电子尺、电磁阀等可依客户需求而选配。
- 单滑板适用范围：各类热塑性材料嵌件成型作业。
- General performance of single slide plate machine: vertical clamping and vertical injection or horizontal injection, mold sliding out for insert molding, single slide design (one upper and one lower mold), increasing production capacity and making insert molding safer and more convenient. Single mold sliding out operation improves safety performance and can achieve fully automatic unmanned operation.
- Optional configurations of single slide plate machine: optional servo energy-saving motor, 5.7-inch LCD display, 80 sets of mold memory function. Computer host, electronic ruler, solenoid valve, etc. can be selected according to customer requirements.
- Application scope of single slide plate: insert molding of various thermoplastic materials.

产品应用/ Product Applications



JS-450D单滑板立式注塑机



JS-850D单滑板立式注塑机



JS-1600D单滑板立式注塑机



JS-2000D单滑板立式注塑机



JS-1200D单滑板立式注塑机

产品应用/ Product Applications





JS-350LD直角双滑板立式注塑机

产品特点/ Product Features

●一个上模，两个下模成90度滑动，交替作业，工作效率高，只需一人完成作业，节省人力成本。

●One upper die, two lower die into 90 degrees of sliding, alternating operation, high work efficiency, only one person to complete the operation, saving labor costs.

产品特点/ Product Features

- 直立合模，直立射出，方便嵌入件
- DM-连体双滑板(一上二下模)
- LDM-分体双滑板(一上二下模)
- 双滑板设计，增加产能及方便性
- 可选装伺服节能马达
- Vertical closing, vertical injection, easy to insert parts
- DM- conjoined double slide (one upper and two lower die)
- LDM- split double skateboard (one upper and two lower die)
- Double slide design, increase productivity and convenience
- Optional servo energy-saving motor



JS-450DM双滑板立式注塑机

TECHNICAL PARAMETERS

单，双滑板机技术参数

名称/Name			单位 Unit	JS-150-D			JS-180-D(DM)			JS-350-D(DM)			JS-450-D(DM)		
射出系统 Injection system	螺杆直径	Screw Diameter	mm	22	25	28	22	25	28	25	30	32	28	32	36
	射出压力	Injection Pressure	kg/cm²	1322	1098	816	1322	1098	816	1760	1402	1074	2000	1742	1280
	理论射出容量	Theoretical Shot Volume	cm³	38	49	61	38	49	61	58	84	96	86	112	142
	射出率	Injection Rate	cm³/sec	24	30	38	24	30	38	39	47	63	45	52	71
	螺杆行程	Screw Stroke	mm	100			100			120			140		
	温度控制段数	Number of Temperature Control	-	2+1			2+1			3+1			3+1		
锁模系统 Mode-locking system	锁模力	Clamping Force	tons	15			18			35			45		
	开模力	Opening Force	tons	7			7			6.5			8.3		
	模板尺寸	Platen Size	mm	430x250			400x270			480x330			530x380		
	模柱间距	Distance Between Tie Bar	mm	260			280x140			355x205			400x250		
	最小模厚 (可调整)	Min.Mold Height	mm	100/160			100/160			130/190			150/210		
	开模行程 (可定做加长)	Opening Stroke	mm	180			180			195			230		
	最大开模间距 (可调整)	Max. Open Daylight	mm	280/340			280/340			325/385			380/440		
	顶出力	Ejector Force	tons	1.3			1.3			1.3			1.3		
滑膜系统 Synovial system	顶出行程	Ejector Stroke	mm	45/95			45/95			45/95			45/95		
	滑膜行程	Rotary Station	mm	260			260/350			350			420		
	最大模具重量	Max. Mold Weight	tons	60			60			90			120		
油压电力 Hydraulic power System	滑膜定位精度	Station Clearance	mm	±0.02			±0.02			±0.02			±0.02		
	最大液压压力	Max.Hydraulic Pressure	kg/cm²	140			140			140			140		
	泵浦吐出量	Pump Output	L/min	25			25			31			41		
	马达电力	Pump Motor Power	kw	3			3			4			5.5		
	电热容量	Barrel Heating Power	kw	2			2			2.7			3.5		
其他 Other	总用电量	Total Wattage	kw	5			5			6.7			9		
	机器重量	Machine Weight	tons	0.50/0.55			0.55/0.6/0.7			1.1/1.2/1.3			1.4/1.5/1.6		
	机器外型尺寸	Machine Dimensions (L×W×H)	m	1.4x0.8x2.1			1.4x0.8x2.1			1.6x1.24x1.8			1.7x1.35x2.15		

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TECHNICAL PARAMETERS

单，双滑板机技术参数

名称/Name		单位 Unit	JS-600-D(DM)			JS-700-D(DM)			JS-850-D(DM)			JS-1200-D(DM)		
射出系统 Injection system	螺杆直径	Screw Diameter	mm	30	35	40	35	40	45	35	40	45	50	55
	射出压力	Injection Pressure	kg/cm ²	2170	1594	1220	1594	1220	1185	2171	1663	1314	1064	1973
	理论射出容量	Theoretical Shot Volume	cm ³	99	135	176	135	176	222	173	226	286	353	251
	射出率	Injection Rate	cm ³ /sec	51	69	90	69	90	123	82	114	144	177	114
锁模系统 Mode-locking system	螺杆行程	Screw Stroke	mm	140			140			195			195	
	温度控制段数	Number of Temperature Control	-	3+1			3+1			4+1			4+1	
	锁模力	Clamping Force	tons	60			70			85			120	
	开模力	Opening Force	tons	11.5			12.5			13.5			15	
	模板尺寸	Platen Size	mm	650x490			740x500			760x550			810x550	
	模柱间距	Distance Between Tie Bare	mm	500x340			500x340			560x370			620x350	
	最小模厚 (可调整)	Min.Mold Height	mm	200/260			200/260			200/250			200/250	
	开模行程 (可定做加长)	Opening Stroke	mm	230			230			250			250	
滑膜系统 Synovial system	最大开模间距 (可调整)	Max. Open Daylight	mm	430/490			450/500			450/500			450/500	
	顶出力	Ejector Force	tons	1.3/2.1			3.3/3.5			3.3/3.5			3.3/3.5	
	顶出行程	Ejector Stroke	mm	45/145			75/145			75/145			75/145	
	滑膜行程	Rotary Station	mm	500			500			500			550	
油压电力 系统 Hydraulic power System	最大模具重量	Max. Mold Weight	tons	150			200			200			300	
	滑膜定位精度	Station Clearance	mm	±0.02			±0.02			±0.02			±0.02	
	最大液压压力	Max Hydraulic Pressure	kg/cm ²	140			140			140			140	
	泵浦吐出量	Pump Output	L/min	47			53			76			96	
其他 Other	马达电力	Pump Motor Power	kw	7.5			11			11			14.7	
	电热容量	Barrel Heating Power	kw	4.5			5.6			5.6			7.5	
	总用电量	Total Wattage	kw	12			16.6			16.6			22.2	
	机器重量	Machine Weight	tons	2.1/2.3/2.5			2.8/3.0/3.5			4.5/4.8/5			4.9/5.2/5.4	
其他 Other	机器外型尺寸	Machine Dimensions (L×W×H)	m	1.8x1.3x2.65			1.8x1.3x2.65			2.0x1.4x3.2			2.4x1.5x3.4	

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TECHNICAL PARAMETERS

单，双滑板机技术参数

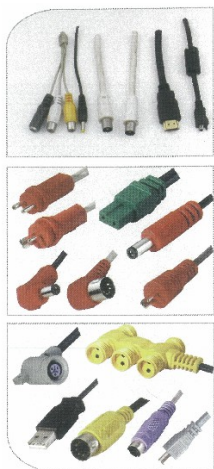
名称/Name			单位 Unit	JS-1 600-D(DM)				JS-2 000-D(DM)				JS-2 500-D(DM)				JS-3 100-D(DM)			
射出系统 Injection system	螺杆直径	Screw Diameter	mm	45	50	55	60	50	55	60	65	55	60	65	70	60	65	70	80
	射出压力	Injection Pressure	kg/cm²	1973	1559	1263	1185	2688	2221	1866	1590	2221	1866	1590	1371	2187	1823	1607	1230
	理论射出容量	Theoretical Shot Volume	cm³	349	431	522	621	431	522	621	795	522	621	795	923	791	928	1077	1407
	射出率	Injection Rate	cm³/sec	114	144	177	203	144	177	203	224	177	203	224	246	246	267	285	303
	螺杆行程	Screw Stroke	mm	220				240				240				280			
	温度控制段数	Number of Temperature Control	-	5+1				5+1				5+1				5+1			
锁模系统 Mode-locking system	锁模力	Clamping Force	tons	160				200				250				310			
	开模力	Opening Force	tons	16.5				23				26				23			
	模板尺寸	Platen Size	mm	950x700				1100x880				1200x920				1350x1052			
	模柱间距	Distance Between Tie Bare	mm	750x500				850x610				920x640				1000x700			
	最小模厚 (可调整)	Min.Mold Height	mm	300/350				300				300				350			
	开模行程 (可定做加长)	Opening Stroke	mm	300				350				400				450			
	最大开模间距 (可调整)	Max. Open Daylight	mm	600/650				650/700				700/750				800/850			
	顶出力	Ejector Force	tons	4.8				4.8				4.8				4.8			
	顶出行程	Ejector Stroke	mm	75/145				75/145				155				155			
滑膜系统 Synovial system	滑膜行程	Rotary Station	mm	650				885				1000				1100			
	最大模具重量	Max. Mold Weight	tons	380				450				800				1000			
	滑膜定位精度	Station Clearance	mm	±0.02				±0.02				±0.02				±0.02			
油压电力系统 Hydraulic power System	最大液压压力	Max.Hydraulic Pressure	kg/cm²	140				175				175				175			
	泵浦吐出量	Pump Output	L/min	160				200				200				250			
	马达电力	Pump/Motor Power	kw	18.5				30				50				50			
	电热容量	Barrel Heating Power	kw	10				14.3				14.3				14.3			
	总用电量	Total Wattage	kw	28.5				44.3				64.3				64.3			
其他 Other	机器重量	Machine Weight	tons	5.2/5.4/5.7				5.5/5.9				7.5/8.5				8.5/9.5			
	机器外型尺寸	Machine Dimensions (L×W×H)	m	2.4x1.6x4.3				2.4x1.6x4.5				2.6x1.6x4.6				2.6x1.6x4.6			

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产品特点/ Product Features

- 立式直压锁模立式射出,占地面积小,灵巧精密。
 - 下模固定上模活动。对于嵌入件的良好定位,并配置成品顶出装置。应力分配均匀。注塑压力保护精确,全行程流畅优异。
 - 电控、液压配件。精密,耐用。
 - 直列螺杆式射出装置。背压无极限调整。适合精密塑胶零件成型。
 - 适用于中小型埋入件射出成型,嵌件成型选择。
 - 可选装伺服节能马达。
- Vertical, direct-pressure clamping, vertical injection, small floor space, agile and precise.
 - Fixed lower mold, movable upper mold. Good positioning for inserts and equipped with a finished product ejection device. Even stress distribution. Precise injection pressure protection, smooth and excellent throughout the entire stroke.
 - Electrical control and hydraulic components. Precise and durable.
 - In-line screw injection device. Back pressure can be adjusted without limit. Suitable for the molding of precision plastic parts.
 - Suitable for small and medium-sized insert injection molding and insert molding options.
 - Optional servo energy-saving motor.

产品应用/ Product Applications



JS-150标准立式注塑机



JS-180标准立式注塑机

产品应用/ Product Applications



JS-850标准立式注塑机



JS-350标准立式注塑机



JS-450标准立式注塑机

JS-180R/JS-350R/JS-450R/JS-550R/JS-850R

产品特点/ Product Features

- 可依产品需求匹配，大锁模力，小射出量、加快射速、多组中子、模具吹气、模具抽真空等功能需求。
- 可搭配埋入件特性及成型周期，匹配滑板型或转盘型3，增加产能提高效率。
- 热塑性、热固性塑料均可适用。
- 亦可匹配射出全闭回路，达到光电产品精度之需求。
- 直立合模，直立射出方便嵌入R2三柱二站圆盘，R3四柱三站圆盘，多站圆盘（一上二至四下模）增加产能。
- Selectable functions: high clamping force, small shot weight, speed-up injection rate, multiple-unit core blow, mold vacuum.
- Selectable sliding table or rotary table to improve productivity.
- Suitable material: thermosetting, thermoplastic.
- Selectable closed injection circuit to meet precise requirement for optoelectronics. Selectable servo energy-saving motor 2 stations, 3 stations, multi-station (one up die, two or four down die), easy for operate insert parts, improve productivity.



JS-180R转盘立式注塑机



JS-350R转盘立式注塑机



JS-450R转盘立式注塑机

产品特点/ Product Features

- 立式锁模，立式射出，伺服马达驱动转盘精准定位成型机。
- 圆盘扭力大小，速度快慢，减速距离，站数分割设定简单，一致性可靠度100%
- 圆盘正转、逆转或特殊正逆交替，跳站成型可依需求编程控制。
- 可选装伺服节能马达。
- Vertical clamping, vertical injection
- Easy to set torque, speed, deceleration distance and stand number segmentation.
- Computer programme control rotary table direction, forward-rotating, reverse-rotating, forward and reverse alternative rotating.
- Optional energy-saving motor.



JS-600R转盘立式注塑机

产品应用/ Product Applications



产品特点/ Product Features

- 转盘立式注塑机，可以选择双工位或三工位，即一副上模，两副下模或两副上模，三副下模。操作人员安放镶嵌件同时，锁模机构合模做产品，不仅生产效率会大大提高，而且减少人工成本。
- The vertical disc injection molding machine can be equipped with either a double or triple station, that is, one upper mold and two lower molds or two upper molds and three lower molds. While the operator places the inserts, the clamping mechanism closes the mold to produce the product. This not only significantly increases production efficiency but also reduces labor costs.



JS-850R转盘立式注塑机

产品特点/ Product Features

- 立式锁模、立式注射、换料、换色方便简单, 升温迅速。
- 可依产品的注射重量要求选用不同的射出单元组合, 从而达到最高的生产效率和最低的能源损耗。
- 适合双色或双物料带有镶嵌件制品的一次成型, 多站圆盘设计, 转动稳定、定位精确、成品取出、配件埋入简单方便。
- 射出系统可单独使用, 可射出双色或双材料产品一体成型。
- 双灌点 模具搭配, 任何种类模具均可胜任。
- Vertical mold locking, vertical injection, convenient and easy material and color changing, uniform mixing, and rapid heating.
- Different injection unit combinations can be selected according to the injection weight requirements of the product, in order to achieve the highest production efficiency and minimum energy consumption.
- Suitable for one-step molding of dual color or dual material products with embedded parts, with multi-station disc design, rotating Dynamic stability, precise positioning, easy and convenient removal of finished products, and easy embedding of accessories.
- The injection system can be used separately and can produce dual color or dual material products in one piece
- Double click mold matching, suitable for any type of mold.



JS-1600-3R-2V转盘立式注塑机



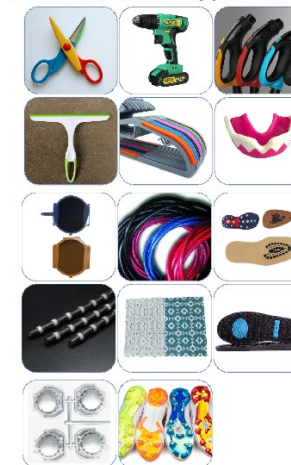
JS-1200R转盘立式注塑机

产品应用/ Product Applications



JS-2500-2R-2V转盘立式注塑机

产品应用/ Product Application



JS-5000-2R转盘立式注塑机

产品特点/ Product features

- 地板到工作位置的高度是固定在900mm处优化操作员。
- 不需要工作台
- 工作区可用性
- 由于高度低, 易于连接
- 增加管理的便利性
- 易于自动化
- 可制作台面和水平注射式
- The height from the floor to the working position is fixed at 900mm, optimizing the operator.
- No workbench required.
- Workplace availability.
- Due to its low height, it is easy to connect.
- Increase the convenience of management.
- Easy to automate.
- Capable of making countertops and horizontal injection type.



TECHNICAL PARAMETERS 技术参数

名称/Name			单位 Unit	JS-350-R			JS-450-R			JS-600-R			JS-850-R			
射出系统 Injection system	螺杆直径	Screw Diameter	mm	25	28	32	28	32	36	30	35	40	35	40	45	50
	射出压力	Injection Pressure	kg/cm ²	1760	1402	1074	2000	1742	1280	2170	1594	1220	2171	1663	1314	1064
	理论射出容量	Theoretical Shot Volume	cm ³	58	73	96	86	112	142	99	135	176	173	226	286	353
	射出率	Injection Rate	cm ³ /sec	39	47	63	45	52	71	51	69	90	82	114	144	177
	螺杆行程	Screw Stroke	mm	120			140			140			195			
	温度控制段数	Number of Temperature Control	-	3+1			3+1			3+1			4+1			
锁模系统 Mode-locking system	锁模力	Clamping Force	tons	35			45			60			85			
	开模力	Opening Force	tons	6.5			8.3			11.5			13.5			
	转盘直径	Rotary Table Diameter	mm	Φ 750			Φ 880			Φ 1060			Φ 1100			
	最小模厚	Min.Mold Height	mm	130/190			150/210			200/250			200/250			
	开模行程	Opening Stroke	mm	195			230			230			250			
	最大开模间距	Max. Open Daylight	mm	325/385			380/440			430/480			450/500			
	顶出力	Ejector Force	tons	1.3			1.3			1.3			2.1			
	顶出行程	Ejector Stroke	mm	95			50			50			75			
滑膜系统 Synovial system	圆盘站数	Rotary Station	mm	2-4			2-4			2-4			2-4			
	最大模具重量	Max. Mold Weight	tons	90x2			90x2/80x3			90x2/80x3			150x2/100x3			
	圆盘定位精度	Station Clearance	mm	±0.02			±0.02			±0.02			±0.02			
油压电力 系统 Hydraulic power System	最大液压压力	Max.Hydraulic Pressure	kg/cm ²	140			140			140			140			
	泵浦吐出量	Pump Output	L/min	31			41			47			76			
	马达电力	Pump Motor Power	kw	4			5.5			7.5			11			
	电热容量	Barrel Heating Power	kw	2.7			3.5			4.5			5.6			
	总用电量	Total Wattage	kw	6.7			9			12			16.6			
其他 Other	机器重量	Machine Weight	tons	1.3			2.2			2.8			3.8			
	机器外型尺寸	Machine Dimensions (L×W×H)	m	1.6x1.24x2.1			1.7x1.3x2.3			2.2x1.5x2.85			2.4x1.7x3.2			

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TECHNICAL PARAMETERS 技术参数

名称/Name			单位 Unit	JS-1200-R				JS-1600-R				JS-2000-R				JS-2500-R			
射出系统 Injection system	螺杆直径	Screw Diameter	mm	40	45	50	55	45	50	55	60	50	55	60	65	55	60	65	70
	射出压力	Injection Pressure	kg/cm²	1973	1559	1263	1263	1973	1559	1263	1185	2688	2221	1866	1590	2221	1866	1590	1371
	理论射出容量	Theoretical Shot Volume	cm³	251	317	392	474	349	431	522	621	431	522	621	795	522	621	795	923
	射出率	Injection Rate	cm³/sec	114	144	177	177	114	144	177	203	144	177	203	224	177	203	224	246
	螺杆行程	Screw Stroke	mm	195				220				240				280			
	温度控制段数	Number of Temperature Control	-	5+1				5+1				5+1				5+1			
锁模系统 Mode-locking system	锁模力	Clamping Force	tons	120				160				200				250			
	开模力	Opening Force	tons	15				16.5				22.4				26			
	转盘直径	Rotary Table Diameter	mm	Φ 1200				Φ 1480				Φ 1480				Φ 1600			
	最小模厚	Min.Mold Height	mm	200/250				300/350				300/350				300/350			
	开模行程	Opening Stroke	mm	250				300				300				400			
	最大开模间距	Max.Open Daylight	mm	450/500				600/650				600/650				700/750			
	顶出力	Ejector Force	tons	3.3/3.5				3.3/3.5				3.3/3.5				4.8			
	顶出行程	Ejector Stroke	mm	75/145				75/145				75/145				155			
滑膜系统 Synovial system	圆盘站数	Rotary Station	mm	2-4				2-4				2-4				2-4			
	最大模具重量	Max. Mold Weight	tons	150x2/100x3				195x2/130x3				210x2/140x3				250x2/180x3			
	圆盘定位精度	Station Clearance	mm	±0.02				±0.02				±0.02				±0.02			
油压电力系统 Hydraulic power System	最大液压压力	Max.Hydraulic Pressure	kg/cm²	140				140				140				175			
	泵浦吐出量	Pump Output	L/min	96				160				200				250			
	马达电力	Pump Motor Power	kw	14.7				18.5				30				50			
	电热容量	Barrel Heating Power	kw	7.5				10				14.3				14.3			
	总用电量	Total Wattage	kw	22.2				28.5				44.3				64.3			
其他 Other	机器重量	Machine Weight	tons	5.5				6.7				11				13.5			
	机器外型尺寸	Machine Dimensions (L×W×H)	m	2.6x1.8x3.4				2.8x2.0x3.8				3.0x2.1x4.0				3.6x2.5x4.6			

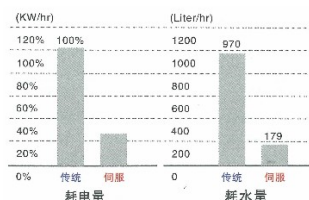
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产品特点/ Product Features

- 直列闭锁模式侧面射出。
- 螺杆三(四)段温度控制器。
- C型机体工作人员操作没有柱子的妨碍, 提高工作效率。
- 下模固定上型活动式对于注入物不必担心移位以确保成形的精度。
- 低压关模装置可保护模具的安全。
- 可加装双滑板或圆盘。
- 适用于对于水口流痕有一定要求的特殊产品。
- 适用于三相电源插头、伞骨、鞋底和嵌件很长的产品等。
- Vertical clamping, horizontal injection.
- 3 or 4 section temperature controller.
- Without column, easy to operation.
- Fixed low die and movable up die to avoid insert parts shift.
- Low pressure opening mold unit to protect mold safely.
- Alternative slide table or rotary table.
- Suitable for products with special requirement for gate flow mark.
- Applied on 3 phase plug, umbrella frame, shoe sole and long embed goods.



◆ 锁模力/Clamping Force: 55-85T
◆ 射出量/Injection Weight: 1g-278g
JC-550T 伺服节能注塑机



◆ 锁模力/Clamping Force: 85T
◆ 射出量/Injection Weight: 1g-310g
JC-850DM 双滑板注塑机

- 传统液压耗电12.7KW
- 伺服液压耗电3.7KW
- 高节省电力约71%
- Traditional hydraulic spend 12.7KW power.
- Servo hydraulic spend 3.7KW power.
- Save at most 71% energy.



◆ 锁模力/Clamping Force: 55-85T
◆ 射出量/Injection Weight: 1g-278g
JC-550R 转盘立式注塑机

TECHNICAL PARAMETERS

技术参数

名称/Name			单位/Unit	JC-550-DM			JC-850-DM			JC-550-R			JC-850-R		
射出系统 Injection system	螺杆直径	Screw Diameter	mm	38	42	45	42	45	50	38	42	45	42	45	50
	射出压力	Injection Pressure	kg/cm ²	1454	1190	1244	1429	1244	1182	1454	1190	1244	1429	1244	1182
	理论射出容量	Theoretical Shot Volume	cm ³	158	194	222	249	286	353	158	194	222	249	286	353
	射出率	Injection Rate	cm ³ /sec	68	83	122	106	122	136	68	83	122	106	122	136
	螺杆行程	Screw Stroke	mm	140			168			140			168		
	温度控制段数	Number of Temperature Control	-	3			4			3			4		
锁模系统 Mode-locking system	锁模力	Clamping Force	tons	55			85			55			85		
	开模力	Opening Force	tons	8.3			13			8.3			13		
	模板尺寸	Platen Size	mm	620×270			840×330			620×270			840×330		
	柱内间距	Distance Between Tie Bars	mm	-			-			Φ860			Φ1168		
	最小模厚	Min.Mold Height	mm	175			210			175			210		
	开模行程	Opening Stroke	mm	200			230			200			230		
	最大开模距离	Max. Open Daylight	mm	375			440			375			440		
	顶出压力	Ejector Force	tons	1.3			2.5			1.3			2.5		
滑模系统 Sliding mode system	顶出行程	Ejector Stroke	mm	75			80			75			80		
	滑模行程	Rotary Station	mm	550			650			550			650		
	圆盘站数	Rotary Station	-	-			-			2-4			2-4		
	最大模具重量	Max. Mold Weight	kg	120			150			90×2/80×3			150×2/100×3		
液压电力系统 Hydraulic power system	滑模定位精度	Station Clearance	mm	±0.02			±0.02			±0.02			±0.02		
	最大液压压力	Max. Hydraulic Pressure	kg/cm ²	140			140			140			140		
	泵浦吐出量	Pump Output	liters/min	47			65			47			65		
	马达电力	Pump Motor Power	kW	7.5			11			7.5			11		
	电热容量	Barrel Heating Power	kW	5.5			7.5			5.5			7.5		
其他 Other	总用电量	Total Wattage	kW	13			18.5			13			18.5		
	机器重量	Machine Weight	tons	3.1/3.5			5.8/6.5			4.6			6.8		
	机器外型尺寸	Machine Dimensions (L×W×H)	m	2.8×1.05×2.05			3.3×1.15×2.65			3.8×1.85×2.4			4.1×2.0×2.5		

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产品特点/ Product Features

- 可依产品需求匹配，大锁模力，小射出量，加快射速，多组中子，模具吹气，模具抽真空等功能需求。
- 可搭配埋入件特性及成型周期，匹配滑板型或转盘型机种增加产能提高效率。
- 热塑性、热固性塑料均可适用。
- 亦可匹配射出全闭回路，达到光电产品精度之要求。
- 可选装伺服节能马达。
- Selectable
- 3 or 4 section temperature controller.
- Without column, easy to operation.
- Fixed low die and movable up die to avoid insert parts shift.
- Low pressure opening mold unit to protect mold safely.
- Alternative slide table or rotary table.
- Suitable for products with special requirement for gate flow mark.
- Applied on 3 phase plug, umbrella frame, shoe sole and long embeded goods.



◆锁模力/Clamping Force:85T-310T
◆射出量/Injection Weight:1g-1407g

JSKR-2250D 立式锁模卧式注射机



产品特点/ Product Features

- 立式直压锁模，横式注射，中文/英文电控，荧屏显示，双比例式压力，流量油路控制，宽框间距，机械结构强，压力高，速度快，适合较大型产品加。
- 射座高度整体水平、降，用油马达配合螺旋升降驱动调整，易于模具的中心水平校正，让模具安装调整更方便，杜绝跑料。
- 多样化油路系统设计，（半闭，全闭，伺服或高速注射）配合使用IPMP伺服系统，比常规定量泵节能60%以上。
- 可根据客户产品需求选择标准机型，滑板型，圆盘机械（2站式，3站式或多站式）等多种机型。

- Selectable
- 3 or 4 section temperature controller.
- Without column, easy to operation.
- Fixed low die and movable up die to avoid insert parts shift.
- Low pressure opening mold unit to protect mold safely.
- Alternative slide table or rotary table.
- Suitable for products with special requirement for gate flow mark.
- Applied on 3 phase plug, umbrella frame, shoe sole and long embeded goods.



◆锁模力/Clamping Force:85T-310T
◆射出量/Injection Weight:1g-1507g

JSKR-1650D 立式锁模卧式注射机

TECHNICAL PARAMETERS

技术参数

名称/Name		单位 Unit	JSKR-850D(R)			JSKR-1200D(R)			JSKR-1650D(R)			JSKR-2250D(R)			JSKR-3000D(R)		
射出系统 Injection system	螺杆直径	Screw Diameter	mm	40	45	50	45	50	55	50	55	60	60	70	70	80	
	射出压力	Injection Pressure	kg/cm ²	1663	1314	1064	1559	1263	1263	1559	1263	1185	1866	1590	1607	1230	
	理论射出容量	Theoretical Shot Volume	cm ³	211	267	329	286	353	427	471	569	678	678	923	1154	1507	
	射出率	Injection Rate	cm ³ /sec	114	144	177	144	177	177	144	177	203	203	224	285	303	
	射出率	Injection Rate	mm	168			180			240			240			300	
	温度控制段数	Number of Temperature Control	-	4+1			5+1			5+1			5+1			5+1	
	射出率	Injection Rate	mm	168			180			240			240			300	
锁模系统 Mode-locking system	锁模力	Clamping Force	tons	85			120			160			200			250	
	开模力	Opening Force	tons	14			15			16.5			22.4			26	
	锁模板尺寸	Platen Size	mm	410x600			480x760			760x480			900x1130			900x1130	
				1000x205			1000x260			1280x330			1380x500			1680x600	
	最小模厚	Min.Mold Height	mm	180			200			250			310			350	
	开模行程	Opening Stroke	mm	250			250			350			350			400	
	最大开模间距	Max. Open Daylight	mm	430			450			600			660			750	
滑模系统 Sliding mode system	顶出力	Ejector Force	tons	2.7			2.7			2.9			4			6	
	顶出行程	Ejector Stroke	mm	95			95			95			95			95	
	滑模行程	Slide Stroke	mm	400/Φ980			480/Φ980			600/Φ1170			800/Φ1300			800/Φ1600	
	圆盘站数	Rotary Station	-	2-4			2-4			2-4			2-4			2-4	
	最大模具重量	Max.Mold Weight	kg	150x2/100x3			150x2/100x3			195x2/130x3			210x2/140x3			250x2/180x3	
	滑模定位精度	Station Clearance	mm	±0.02			±0.02			±0.02			±0.02			±0.02	
	最大液压压力	Max.Hydraulic Pressure	kg/cm ²	140			175			175			175			175	
油压电力 系统 Hydraulic power System	泵浦吐出量	Pump Output	L/min	76			96			160			200			250	
	马达电力	Pump Motor Power	kw	11			14.7			18.5			30			50	
	电热容量	Barrel Heating Power	kw	5.6			7.5			10			14.3			14.3	
	总用电量	Total Wattage	kw	16.6			22.2			28.5			44.3			64.3	
其他 Other	机器重量	Machine Weight	tons	4.9			7			10.4			12			14	
	机器外型尺寸	Machine Dimensions (L×W×H)	m	3.75x1.35x2.4			3.9x1.1x2.7			4.3x1.8x3.1			4.7x2.1x3.6			5.0x2.5x4.0	

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产品应用/ Product Applications



JS-450单色鱼饵机



JS-350双色鱼饵机



JS-450双色软饵注塑机



JS-450三色软饵注塑机

TECHNICAL PARAMETERS

技术参数

名称/Name		单位/Unit	JS-350双色(two-colour)	JS-450双色(two-colour)	JS-450三色(three-colour)
射出系统 Injection system	螺杆直径 Screw Diameter	mm	40	55	55
	射出压力 Injection Pressure	kg/cm ²	700	500	500
	理论射出容量 Theoretical Shot Volume	cm ³	250x2	590x2	590x3
	螺杆行程 Screw Stroke	mm	200	250	250
	温度控制段数 Number of Temperature Control	-	3x2	5x2	5x3
	料咀直径 Nozzle Diameter	mm	12	12	12
锁模系统 Mode-locking system	料咀距离 Nozzle distance	mm	60-150	60-150	60-180
	锁模力 Clamping Force	tons	35	45	45
	开模力 Opening Force	tons	6.5	8.3	8.3
	锁模板尺寸 Platen Size	mm	580x480	740x600	740x600
	模柱间距 Distance Between Tie Bare	mm	445x345	550x470	550x470
	最小模厚 Min.Mold Height	mm	50	50	50
油压电力 系统 Hydraulic power System	开模行程 Opening Stroke	mm	195	230	230
	最大液压压力 Max Hydraulic Pressure	kg/cm ²	140	140	140
	泵浦吐出量 Pump Output	L/min	40	32x2	32x2
	马达电力 Pump Motor Power	kw	7.5	5.5x2	5.5x2
	电热容量 Barrel Heating Power	kw	6	20	30
	总用电量 Total Wattage	kw	13.5	25.5	35.5
其他 Other	机器重量 Machine Weight	tons	1.5	2.5	3
	机器外型尺寸 Machine Dimensions (L×W×H)	m	2.7x1.2x1.6	2.7x1.2x2.1	2.8x1.8x2.1

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JS SERIES

特殊注塑机系列
Special Injection Molding Machine Series



JS-150AA双工作台注塑机

产品特点/ Product Features

- 生产粘毛滚筒专用设备，通过专用的设计，解决了所用材料在注塑过程中的障碍。
- The specialized equipment for producing sticky roller brushes has overcome the obstacles faced by the materials used during the injection molding process through its unique design.



JS-450粘毛器滚筒专用注塑机

产品特点/ Product Features

- 立式锁模，立式射出，双面工作台设计，两副手推模可以交替生产，提高生产效率，节约成本，适合灯串等微小注塑产品加工。
- Vertical clamping, vertical injection, dual-sided worktable design, and two sets of hand-operated molds that can be used for alternating production, all contribute to enhancing production efficiency and saving costs. This design is ideal for processing small injection molded products such as light chains.



JS-350BMC螺旋测试机

产品特点/ Product Features

- BMC树脂材料的专用检测设备，采用高精度的电缸注射，配合高精度重力传感器，高响应PLC控制，可以更准确的检测材料的各种性能。
- The dedicated testing equipment for BMC resin materials utilizes high-precision electric cylinder injection, coupled with high-precision gravity sensors and high-response PLC control, enabling more accurate detection of various material properties.

JSD SERIES

单滑板机型系列，立式直压锁模立式注塑
Fishing bait machine series, vertical direct-pressure mold locking, horizontal injection



JS-700BMC注塑机

产品用途/ Product application



JS-1200双色转塔注塑机

产品特点/ Product Features

- 直立锁模，直立射出，方便嵌入件。
- 特别三民治模板设计，包括断热冷水板+隔热玻纤板，确保了因模具热转移而引起的机器寿命，稳定性问题及不必要的能量浪费。
- 配套式模具电热供电温控配置。
- 可选单滑板(D)，双滑板(DM)及圆盘(R)机型，增加生产效益。
- 可选装伺服节能马达。
- Vertical mold locking, vertical injection, convenient for inserting parts.
- Special template design for the Three People's Governance, including a heat cut cold water board and insulated fiberglass board, ensures that due to mold heat transfer.
- The resulting machine lifespan, stability issues, and unnecessary energy waste.
- Optional single skateboard (D), double skateboard (DM), and disc (R) models to increase production efficiency.
- Optional servo energy-saving motor.

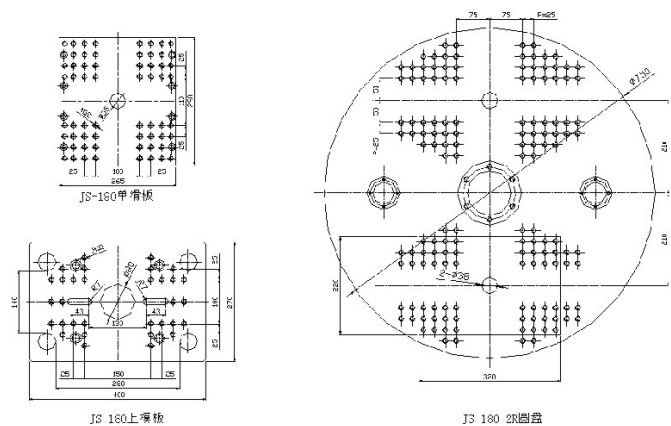


JS-850DBMC直压注塑机

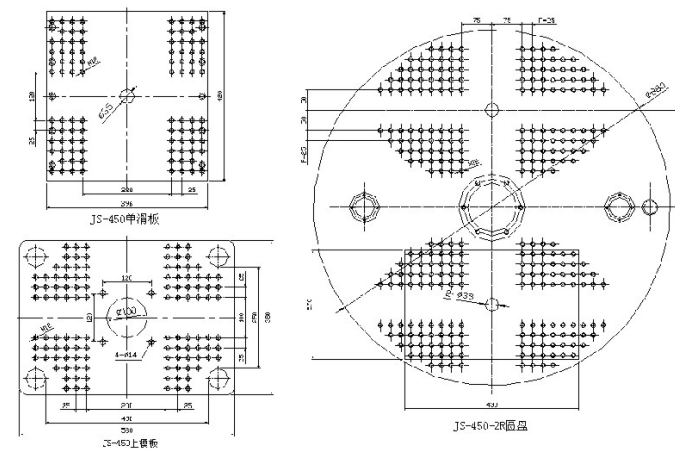
产品特点/ Product Features

- 嵌入多副模具，转塔式多站位设计，一个中心转塔，十字架方式固定嵌件。
- 中心转塔可以随顶出动作同步升起，做90度的分度旋转后降下，将嵌入在多副模具中移动。
- 拥有A、B两个射出嘴，可交替一次成型。
- 今顺双色转塔注塑机现有锁模力110T、210T、240T三种，区别在于锁模力和射出量。
- 适合多色手柄包胶，如螺丝刀、自行车手柄、电动牙刷等。
- Embedded multiple molds, turret style multi-station design, one central turret, cross shaped fixed inserts.
- The central turret can be raised synchronously with the ejection action, rotated 90 degrees, and then lowered to move embedded in multiple molds.
- Equipped with two injection nozzles A and B, capable of alternating one-time molding.
- There are currently three types of locking forces for the Jintong dual color turret injection molding machine: 110T, 210T and 240T, with the difference in locking force and injection volume.
- Suitable for multi color handle gluing, such as screwdriver, bicycle handle, electric toothbrush, etc.

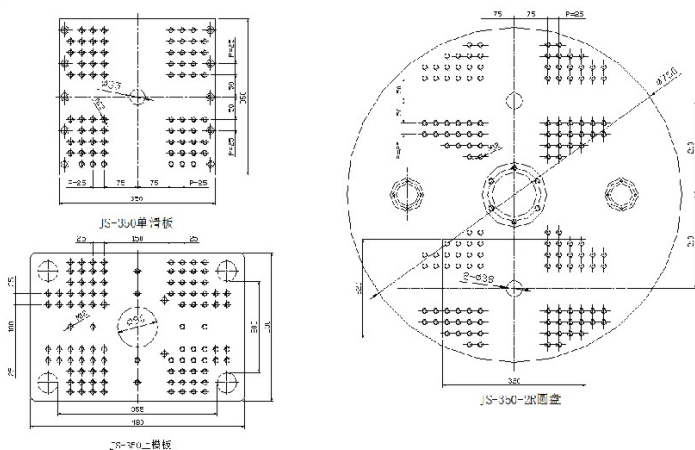
JS-180



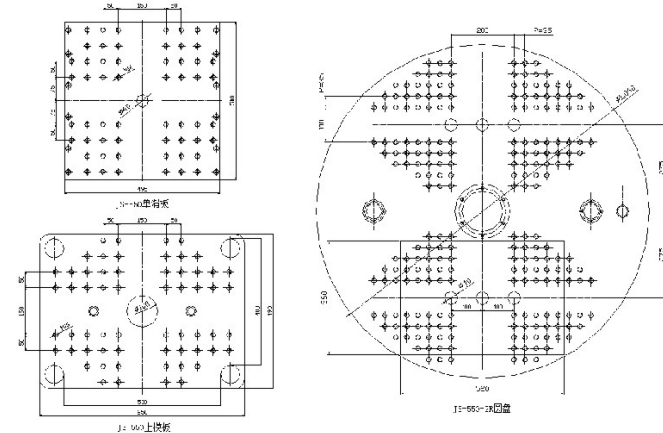
JS-450

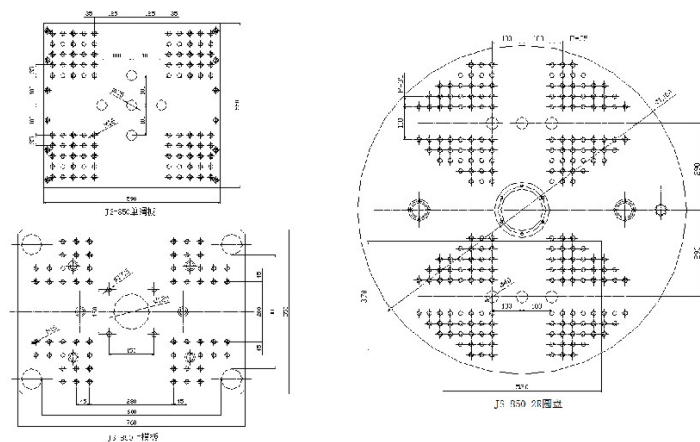
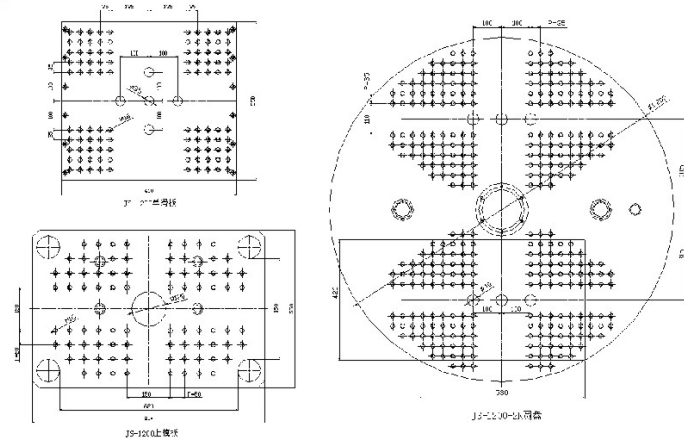


JS-350



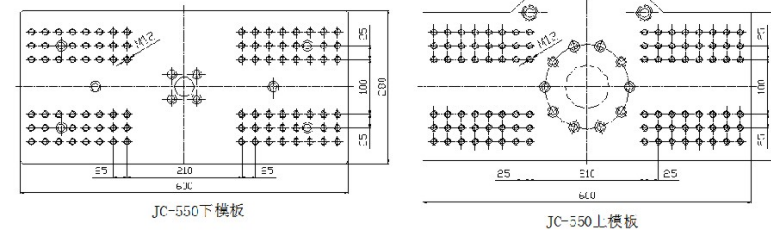
JS-600



JS-850**JS-1200**

Template Size Drawing

JC-550



JC-850

